## (H) <br> (t)

${ }^{\phi} 7 / 64$ $3 / 8^{\prime \prime}$


Z-plate
5.50"

7/32 5/32 5/32 7/32
(1) $\phi$
$\phi$
$\oplus$


Tap four 5/32 holes with 10-32 Tap
Tap the two 7/64 holes with 6-32
Ream $3 / 8^{\prime \prime}$ holes with $1 / 2^{\prime \prime}$ bit
Stock is 5 " wide by $5.5^{\prime \prime}$ tall

