## ${ }^{\phi} 7 / 64$ <br> $3 / 8^{\prime \prime}$



## Z-plate


$\phi$
$\oplus$

## $7 / 32 \quad 5 / 32$

5/32
7/32
$\oplus \quad \oplus$
$\phi$
$\oplus$

Tap four 5/32 holes with 10-32 Tap Tap the two 7/64 holes with 6-32 Ream $3 / 8^{\prime \prime}$ holes with $1 / 2^{\prime \prime}$ bit
Stock is $5 "$ wide by 5.5 " tall

